



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-103
Job Sheet 190814



Part No: D2565-103 Job Qty: 10 pcs
Part Name: Strut
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 2/15/19 Job Tracking No:
Due Date: 3/4/19 Created By: Marie Lajeunesse
Type: SOLD Description: *order 13202*
Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	10 pcs	3/4/19		0.00	1.30	Small Fab - Brake - 1		<i>58</i> MAR 01 2019 <i>9-89</i>
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
120	QC 5	10 pcs	3/4/19		0.00	0.00	QC 5 - 10		<i>40</i> DAS <i>9-89</i> 9-89 <i>14/03/01</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Powdercoat - 2 White Gl(S)-B4B	10 pcs	3/4/19		0.00	0.24	Powdercoat - 1 - B4B		<i>BE819-03-04</i>
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	10 pcs	3/4/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 26		

150 Packaging 3-1 - Stock - B4B	10 pcs	3/4/19	0.00 0.00	QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	DAS
				QC 3 - 68	40
				QC 3 - 9	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	57335
				Packaging 3 - 28 - B4B	MAR 05 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 -	

19/03/04

*2/15/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	10 pcs	3/4/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only) Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: 10:05 FINISH TIME: 10:35 TEMP: 400° 140 - QC3- Inspect Part Finish 150 - Identify as per dwg & Stock Location: 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	15.1750 ft (1.5175 ea)	100-Small Fab - Brake NC	S152885	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.750W.049	15	348	0	
Part Specifications					
Specifications could not be found.					

Plex 2/15/19 10:29 AM Dart.lajeunesse.marie

cmd 19 Jun 2019



NCR No. 19-7201		Job: 190814		DISPOSITION		DEPARTMENT/PROCESS							
Part No. 02565-03				Rework ☒ Scrap ☒ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☒ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: 19/03/01		Sequence #: 100		QTY Affected: 1		MRB (QSI042) DAS 9 19/03/01 9:00							
Description Work Order Deviation				Disposition									
The part has a kink in middle section of tube				Scrap destroy and no replace									
Root Cause				FAULT CATEGORY									
Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☒ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ ☒ Crimp/Kink/Ripple/Wave/Twist Marks/Chatter ☐ Mislabeled ☐ Other/Details: ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐									
Completed By DAS 40 19/03/01 9:00				Lead hand / Supervisor DAS 30 9:00				QC / QA Coordinator DAS 68					
MAR 19 2019													